Sullair Air Tools

PAVING BREAKERS

- Greater operator comfort less fatigue
- Less air consumption
- No special lubrication required
- 50% fewer parts than conventional breakers
- Parts interchangeability between models
- Smoother operation reduced kickback
- Non-protrusive housing more operating comfort
- One piece housing leakproof air cushion
- Quieter direct piston impact on steel shank, rather than tappet, reduces noise level
- Variable speed throttle for controlled starting
- Swivel air inlet with standard hose coupling
- Plated finish
- Exhaust deflector
- Replaceable chuck bushing
- Anti-vibration and super silent model options

UTILITY DRILLS

- Ratchet springs have been eliminated
- Built-in oil reservoir for rotating parts
- Air flush blows debris from the hole
- · Variable speed throttle
- Squared handle allows drilling close to wall or floor
- Quick change retainer for easy bit changing
- Air inlets 3/8" NPT internal standard
- · Swivel air inlet optional



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- Parts interchangeability between models
- Smoother operation reduced kickback
- Non protrusive housing, comfortable operation
- One-piece housing leakproof air cushion
- Quieter direct piston impact on steel shank, rather than tappet, reduces noise level
- Variable speed throttle for controlled starting
- Swivel air inlet with standard hose coupling
- Plated finish
- Exhaust deflector
- Replaceable chuck bushing



RIVET BUSTERS

- D-handle standard with inside trigger throttle
- OH Open handle design with thumb throttle
- Muffler and screened inlet bushing on D-handle models
- Rotating metal exhaust deflector on open handle models
- Interchange parts within model types reduces inventory
- Variable throttle speed control



CHIPPING HAMMERS

- Four bolt backhead reduces handle breakage
- D-handle
- No special lubrication required
- · Smoother operation
- Smooth nylon trigger
- · Exhaust deflector
- · Plated finish on barrel
- Two air inlet bushings 7/8-24 and 3/8 NPT internal
- Choice of stroke length 2", 3" or 4"
- Choice of bushings round or hex
- Choice of retainers oval collar standard universal ball type; round collar; or screw on universal ball retainer (oval collar only on MLC-10)



ROCK DRILLS

- · Throttle safety lever
- · Variable drilling speeds
- One piece control for drilling and blowing
- Fewer parts less maintenance
- Continuous hole cleaning
- No special lubrication required
- Built-in oil reservoir for rotating parts
- Direct rotation or piston eliminates wear on parts
- Swivel air inlet



MRD-55 ROCK DRILL

- Rubber handle grips reduce vibration
- Adjustable throttle control allows for variable speed
- Reversible rotation pawls lengthen life
- · Replaceable bushings
- Front exhaust and cleaner operating conditions
- Optional "Wet Kit" available for dustless drilling



MRD-60 ROCK DRILL

- Rubber handle grips reduce vibration
- · Dual controls for drilling and blowing
- Adjustable exhaust valve
- Built-in reservoir, requires line oiler
- Replaceable chuck and piston bushing and rifle nut



MRD-9 ROCK DRILL

- Inside trigger throttle
- · Screw-on retainer
- 7/8 x 3-1/4 chuck size
- · Lightweight for less fatigue



BACKFILL TAMPER

- Greater operator comfort less fatigue
- Plated finish
- Self lubricating piston rod seals prevent dirt from entering tool
- · No packing adjustment required
- Exhaust deflector
- · No special lubrication required

*Normal oil carryover from the compressor, combined with moisture in the air, will usually provide sufficient lubrication under normal operating conditions.

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Sullair Air Tools

Model No.	Description	Bore & Stroke	BPM	cfm	Warranty	Model No.	Description	Bore & Stroke	BPM	cfm	Warranty
	BREAKERS - STANDARD "T" HANDLE						LLS - DRY BLOW TYPE				
MPB-90A	92 lb 1-1/8" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	MRD-60	60 lb 7/8" HX x 4-1/4" Chuck	2-5/8" x 2-3/5"	1800	91	D
MPB-90A	92 lb 1-1/4" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	MRD-60	60 lb 1" HX x 4-1/4" Chuck	2-5/8" x 2-3/5"	1800	91	D
MPB-60A	69-1/2 lb 1-1/8" HX x 6" Chuck	2-5/32" x 5-5/32"	1360	48	В	MRD-55	56 lb 7/8" HX x 4-1/4" Chuck	2-5/8" x 21-1/16"	1650	95	D
MPB60A	69-1/2 lb 1-1/4" HX x 6" Chuck	2-5/32" x 5-5/32"	1360	48	В	MRD-55	56 lb 1" HX x 4-1/4" Chuck	2-5/8" x 21-1/16"	1650	95	D
MPB-35C	39 lb 1" HX x 4-1/4" Chuck	1-3/4" x 5-5/16"	1200	49	В	MRD-50	48-1/2 lb 7/8" HX x 3-1/4" Chuck	3" x 2-5/8"	1800	123	С
MPB-30A	35-1/2 lb 7/8" HX x 3-1/4" Chuck	12-5⁄32" x 32-5⁄32"	1850	37	В	MRD-50	48-1/2 lb 7/8" HX x 4-1/4" Chuck	3" x 2-5⁄8"	1800	123	С
MPB-30A	35-1⁄2 lb 1" HX x 4-1⁄4" Chuck	12-5⁄32" x 32-5⁄32"	1850	37	В	MRD-50	48-1/2 lb 1" HX x 4-1/4" Chuck	3" x 2-5⁄8"	1800	123	С
PAVING E	REAKERS - ANTI-VIBRATION OPTION V	WITH GUARD				MRD-40	45-1/2 lb 7/8" HX x 3-1/4" Chuck	21-1/16" x 2-3/8"	1800	82	С
MPB-90AF	99-1/2 lb 1-1/8" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	MRD-40	45-1⁄2 lb 7/8" HX x 4-1/4" Chuck	21-1/16" x 2-3/8"	1800	82	С
MPB-90AF	99-1/2 lb 1-1/4" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	MRD-40	45-1⁄2 lb 1" HX x 4-1⁄4" Chuck	21-1/16" x 2-3/8"	1800	82	С
MPB-60AF	77 lb 1-1/8" HX x 6" Chuck	2-5⁄32" x 5-5⁄32"	1360	48	В	MRD-30	34 lb 7/8" HX x 3-1/4" Chuck	2-9/32" x 1-3/4"	2300	55	С
MPB-60AF	77 lb 1-1/4" HX x 6" Chuck	2-5/32" x 5-5/32"	1360	48	В	MRD-30	34 lb 7/8" HX x 3-1/4" Chuck	2-9⁄32" x 1-3⁄4"	2300	55	С
DAVING D	DEAVEDS CIIDED CII ENT ODTION					MRD-12	12 lb 7/8" HX x 4-1/4" Chuck	1-1/2" x 1-7/32"	3200	28.5	C
	BREAKERS - SUPER SILENT OPTION	0.740" 5.000"	1000			MRD-9	9 lb. "D" Handle 9/16" Hex Chuck	11-1⁄32" x 1-3⁄8"	2800	21	C
	94 lb 1-1/8" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	CHIPPING	HAMMERS - 4 BOLT HANDLE - SOL	ID RETAINER FOR OV	AL COLL	AR STEI	i.
=	94 lb 1-1/4" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	(OPTIONA	AL RETAINERS AVAILABLE)				
	71-1/2 lb 1-1/8" HX x 6" Chuck	2-5/32" x 5-5/32"	1360	48	В	MCH-2	2" Stroke .680 Round Chuck	1-1∕8" x 3"	3600	26	E
MPB-60AS	71-1/2 lb 1-1/4" HX x 6" Chuck	2-5⁄32" x 5-5⁄32"	1360	48	В	MCH-3	3" Stroke .680 Round Chuck	1-1⁄8" x 3-3⁄4"	2280	29	E
PAVING E	BREAKERS - ANTI-VIBRATION - SILENT	OPTION WITH GUA	RD			MCH-4	4" Stroke .680 Round Chuck	1-1⁄8" x 4-1⁄4"	1800	33	E
MPB-90AF	S 101 lb 1-1/8" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	MCH-2	2" Stroke .580 Hex Chuck	1-1⁄8" x 3"	3600	26	E
MPB-90AF	S 101 lb 1-1/4" HX x 6" Chuck	2-7/16" x 5-9/32"	1380	62	В	MCH-3	3" Stroke .580 Hex Chuck	1-1/8" x 3-3/4"	2280	29	E
MPB-60AF	S 78-1/2 lb 1-1/8" HX x 6" Chuck	2-5⁄32" x 5-5⁄32"	1360	48	В	MCH-3S	3" Stroke .580 Hex Chuck	1-1/8" x 3-3/4"	2280	29	E
MPB-60AF	S 78-1/2 lb 1-1/4" HX x 6" Chuck	2-5/32" x 5-5/32"	1360	48	В	MCH-4	4" Stroke .580 Hex Chuck	1-1⁄8" x 4-1⁄4"	1800	33	E
CLAY DIG	GERS AND DEMOLITION TOOLS					CHIPPING	HAMMERS - LIGHT WEIGHT WITH S	OLID RETAINER FOR (OVAL CO	LLAR S	TEEL
MCD-30A	33-3/4 lb "D" Handle 7/8" HX x 3-1/4" Chuck	12-5/32" x 3-25/32"	1850	37	В	MLC-10	12 lb with .680 Round Chuck	1-7/64" x 11-3/16"	2940	17	E
MCD-30A	33-3/4 lb "D" Handle 1" HX x 4-1/4" Chuck	12-5/32" x 3-25/32"	1850	37	В	MLC-10	12 lb with .580 Hex Chuck	1-7/16" x 11-3/16"	2940	17	E
MDT-22	24.7 lb "D" Handle 7/8" HX x 3-1/4" Chuck	12-5/32" x 3-25/32"	1850	37	С						
MDT-30	33 lb "D" Handle 11 x Jumbo Shank	1.4" x 7.4"	1000	37	С		EVIBRATORS				
DACVEILL	TAMBERC					MCV-300	5.3 lbs	13/16" 18K	Hertz	16	А
	TAMPERS					MCV-400	9.0 lbs	1-5⁄8" 17K	Hertz	17	A
MBT-6	40-1/2 lb with 6" Diagonal Butt	1-1/2" x 5-1/2"	500	32	С	MCV-580	18.0 lbs	2-1/4" 16K	Hertz	35	A
RIVET BU	STERS					MCV-780	33.0 lbs	3-1∕16" 13K	Hertz	51	Α
MRB-11	33 lb 11 x Jumbo	1-3/16" x 11"	850	50	D	SPIKE DR	IVERS				
MRB-11-0	H 32 lb 11 x Jumbo	1-3/16" x 11-5/16"	680	33	С	SSD-60	64 lbs	2.25" x 4.1"	1400	59	D
MRB-9-0H	31 lb 11 x Jumbo	1-3/16" x 8-5/16"	700	36	С	SSD-90	89 lbs	2.65" x 6.06"	1250	75	D
MRB-8	30 lb 11 x Jumbo	1-3/16" x 8"	1140	44	D						
MRB-6	29 lb 11 x Jumbo	1-3/16" x 6"	900	35	С	Warranty:					
SCALERS						A = 6 M					
SANS	Needle Scaler (19)	1" x 1-1/8"	4600	7		B = 2 Ye	ears				
SCWF	Weld Flux Scaler (19)	1" x 1-1/8"		7	D	C=1 Ye					
SUNF	THOIR FIRM SUBJET (13)	1 V 1-1/O	4000	,	υ	D = 90 I	Days				

 $\mathsf{E} = 2 \; \mathsf{Years} \; \mathsf{on} \; \mathsf{Handle}, \; \mathsf{2} \; \mathsf{Year} \; \mathsf{on} \; \mathsf{Barrel} \; \mathsf{and} \; \mathsf{1} \; \mathsf{Year} \; \mathsf{Internal} \; \mathsf{Parts} \; \mathsf{excluding} \; \mathsf{Retainer} \; \mathsf{and} \; \mathsf{Retainer} \; \mathsf{Spring}$

The air consumption rate of various pneumatic tools is set by manufacturers at sea level conditions. To allow proper application of the tool at altitude, the required free air volume must be increased above the normal rating. The Altitude Multiplier Table gives the multipliers for this increase.

Although pneumatic tools vary somewhat due to design and manufacturer, the use of this multiplier provides reliable values. The table does not take into account any reduction in compressor capacity due to altitude operation or loss of performance due to worn parts.

Air Consumption Altitude Multiplier

Altitude-Feet	Multiplier	
0 (Sea Level)	1.000	
1,000	1.032	
2,000	1.065	
3,000	1.100	
4,000	1.136	
5,000	1.174	
6,000	1.213	
7,000	1.255	
8,000	1.298	
9,000	1.343	
10,000	1.391	
12,500	1.520	
15,000	1.665	

Effect of Altitude on Oil Cooled Rotary Screw Compressor Capacity at 100 psig Discharge Pressure

Altitude	Compression	Correction
Feet	Ratio	Factor
Sea Level	7.81	1.0
1,000	8.05	1.0
2,000	8.35	0.999
3,000	8.63	0.997
4,000	8.94	0.993
5,000	9.27	0.989
6,000	9.55	0.983
7,000	9.93	0.977
8,000	10.26	0.969
9,000	10.62	0.961
10,000	11.00	0.951

GUNITE APPLICATIONS

Due to the wide variety of applications, various sizes of guns, types of drive mechanisms and the experience of different nozzlemen, the compressed air requirements for gunite applications cannot be charted.

Air flow requirements must be obtained from the manufacturer of the gunite equipment. Air pressure requirements are generally in the 55-85 psig range. To protect the compressor, only about 70 percent of its rated free air capacity should be used in gunite applications.

Average Guide for Portable Air Compressor Requirements

Compressor cfm		125	130	185	260	375
Model	Air Tool	Nun	nber of	Tools/	'Compi	essor
MPB-90A	Paving Breaker	2	2	3	4	8
MPB-60A	Paving Breaker	2	2	4	6	10
MPB-35B	Paving Breaker	3	3	5	7	11
MPB-30A	Paving Breaker	4	4	6	8	12
MCD-30A	Clay Digger	4	4	6	8	12
MBT-6	Tamper	4	4	7	10	16
MRD-50	Rock Drill	1	1	2	3	4
MRD-40	Rock Drill	1	1	2	4	6
MRD-30	Rock Drill	2	2	4	6	9
MCH-2	Chipping Hammer	4	4	7	10	15
MRD-9	Utility Drill	6	6	8	10	14

cfm x Number of Tools Ratio

For operation of several tools with one compressor use the following table.

Number of Tools 1 2 3 4 5 6 7 8 Factor 1 1.8 2.7 3.4 4.1 4.8 5.4 6.0

Example: To operate eight Model MPB-90A Paving Breakers air for each is 62 cfm: multiplier is 6 x 62 cfm = 372 cfm. Consequently a 375 portable would handle eight breakers.

Metric Conversion Factors

To Convert From	То	Multiply By
bar	lbs/sq in (psi)	14.5033
Kilopascal-kPa	lbs/sq in (psi)	0.1450
m³/min	cfm	35.3107
liter per minute- I/min	gallons per minute-gph	0.2642
kilometer/hour- km/h	miles/hour-mph	0.6125
kilowatt-kW	horsepower-hp	1.3405
meter-m	feet-ft	3.2808
kilogram-kg	pounds-lb	2.2046
cubic centimeter-cm³	cubic inches-in ³	0.0610
Newton meter-N∎m	pound feet-lb-ft	0.7375

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Sullair Air Tools Applications Guide

Sullair Model	Tool Class	Description	Weight	Applications	cfm @ 90 psig
MLC-10	10#	Light Chipping Hammer	12 lbs	For light chipping and overhead work, also fine detail and restoration work.	18
MCH-2/3/4	15#	Chipping Hammer	16-19 lbs	For chipping in horizontal and overhead applications. Also used in industrial applications.	26-33
MRB-6/8/11	30#	Rivet Buster	30-33 lbs	For cutting and driving large rivets, and heavy duty demo work.	44-50
MPB-30A	30#	Light Paving Breaker	35.5 lbs	For breaking light concrete and other light jobs.	37
MPB-35C	40#	Light Paving Breaker 3	9 lbs	For concrete bridge deck and general demo work.	49
MPB-60A	60#	Medium Paving Breaker	69.5 lbs	For concrete road breaking and general demo work.	48
MPB-90A	90#	Heavy Paving Breaker	92 lbs	For difficult, heavy demo work breaking tough, reinforced concrete.	62
MDT-22	20#	Light Digger	24.7 lbs	For excavation of clay and hardpan. Also for light demolition work in horizontal position.	33.4
MDT-30	30#	Medium Demolition	33 lbs	Medium to heavy duty demolition work.	37
MCD-30	30#	Medium Digger	33.8 lbs	For excavation of clay and hardpan. Also for light demolition work in horizontal position.	37
MBT-6	35#	Backfill Tamper	40.5 lbs	For compacting backfill in ditches and trenches. Also used around foundations and poles.	32
MRD-9	9#	Hammer Drill	9 lbs	For construction and maintenance, setting anchors and drilling holes in concrete and bricks.	21
MRD-12	12#	Light Rock Drill	12 lbs	For construction and maintenance, setting anchors and drilling holes in concrete and bricks.	12
MRD-30	30#	Light Rock Drill	34 lbs	For construction and maintenance, setting anchors and drilling holes in concrete and bricks.	53
MRD-40	40#	Light Rock Drill	45.5 lbs	Drill for depths up to 6 feet and 1-1/2" diameter.	80
MRD-50	50#	Medium Rock Drill	48.5 lbs	Drill for depths up to 10 feet and 1-3/4" diameter.	123
MRD-55	55#	Heavy Rock Drill	56 lbs	Drill for depths up to 20 feet and 2" diameter.	95
MRD-60	60#	Heavy Rock Drill	59 lbs	Drill for depths up to 25 feet and 3" diameter.	98
MCV-300	1-3/16"	Concrete Vibrator	5.3 lbs		16
MCV-400	1-5/8"	Concrete Vibrator	9 lbs	For low slump pours of concrete footings, slabs and walls.	17
MCV-580	2-1/4"	Concrete Vibrator	18 lbs	Choose diameter for walls.	35
MCV-780	3-1/16"	Concrete Vibrator	33 lbs	mun unu sius tiilotiiloss.	51

Application information is a general guideline. Actual performance may vary based on the type of material, environment, operator experience and condition of equipment. Tools must have adequate air supply and sharp bits. Drilling depth may be lower in hard rock. Rock drills require additional lubrication; see operators manual for details.